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- (b) fastening the combination end onto a mold;
- (c) mixing injection molding material with a material similar or alike the material of the ribbon stripe so that these materials can form as one unit when melted;
- (d) high pressure injection molding the ribbon stripe to combine with a primary blank plastic material and a protruded trade mark pattern being formed on the primary blank plastic material;
- (e) placing the first injection molded primary blank plastic material into a mold for second injection molding and the protruded trade mark pattern being located at a recess of the second mold; and
- (f) processing to a second ejection molding to enclose the primary blank plastic material at the exterior thereof to form an ornamental article.

wherein the ribbon stripe is obtained from a first injection molding of the primary blank plastic material.--